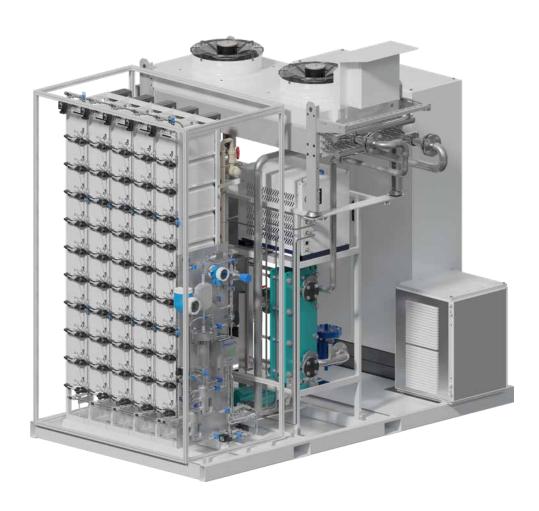


AEM Flex 120



Key features

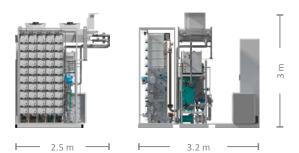
- **≡** Extremely high availability and built-in redundancy
- Automated & remote operation with Enapter's EMS
- Quick and easy installation (skid mounted)
- Low maintenance requirements
- **■** Rapid reaction time to intermittent renewables



AEM Flex 120

www.enapter.com/aem-flex-120

Specifications



H₂ nominal flow	25 Nm³/h 53.9 kg/24h	Netvolume flow rate
H ₂ outlet pressure	Up to 35 barg	
H ₂ purity	99.95% in molar fraction, equals dew point of -30 °C	Impurities: $H_2O < 500$ ppm, $O_2 < 5$ ppm
H ₂ purity with optional dryer	99.999% in molar fraction, equals dew point of -65 °C	Impurities: $H_2O < 5$ ppm, $O_2 < 5$ ppm
H₂ outlet temperature	5 – 55 °C	
O ₂ nominal flow	12.5 Nm³/h	Vented at atmospheric pressure
Nominal power consumption	120 kW 150 kW	Beginning of life (BOL) Near end of life (EOL)
Voltage	3 × 400 VAC	±10 %
Frequency	50/60 Hz	±10 %; THD < 5%
H ₂ O nominal consumption	23 L/h	Purified water
H₂O inlet quality	Minimum ASTM D1193-06 Type IV or recommended Type II or Type III ¹	
H₂O inlet temperature	5 – 55 °C	1 – 4 barg
Operational flexibility	12% – 100 %	Of nominal H₂ flowrate
Turndown ratio	8:1	Maximum flow/Minimum flow
Specific power consumption (Efficiency)	4.8 kWh/Nm³H₂ 53.3 kWh/kgH₂ 62.5% (LHV)	Including all utilities inside the battery limits of the AEM Multicore (at BOL)
Hot startup time	0 – 100% in 100 seconds	Electrolyte is at min. 35 °C
Cold startup time	0 – 100% in 30 minutes	Assuming 5 °C ambient temperature
Shut down time	100 – 0% in 3 minutes	Normal, gradual shut down
Hot standby power consumption	20 kW Max.	Stacks are hydrated and electrolyte circulates at min. temperature (35 $^{\circ}$ C)
Type of installation	Indoor	5 – 35 °C
Process heat output	35 kW	BOL; ≈ 50 °C
Dimensions	3.2 × 2.5 × 3 m	$(L \times W \times H)$
Transport dimensions	Fits inside 20 ft high cube container	
Weight	≈ 3,700 kg	



